# **Objectives:**

- 1. To understand the need and justification of automation.
- 2. To study design of pneumatic and hydraulic circuits.
- 3. To study and understand electropneumatic circuits and PLC Design
- 4. To familiarize with robotic systems in automated manufacturing processes.
- 5. To study and understand AI and machine learning technologies for automation.

Outcomes:Learner will be able to...

- 1. Demonstrate understanding of fundamentals of industrial automation and AI.
- 2. Design & develop pneumatic / hydraulic circuits.
- 3. Design and develop electropneumatic circuits and PLC ladder logics.
- 4. Demonstrate understanding of robotic control systems and their applications.
- 5. Demonstrate understanding of various AI and machine learning technologies.

Module	Details	Hrs
1	<ul> <li>1.1 Introduction to Automation Definition and fundamentals of automation, Elements of Automated system,  Automation principles and strategies, Levels of automation, types of automation, Advanced automation functions  1.2 Introduction to Artificial Intelligence  Introduction, Historical development, Intelligent Systems, Types of Intelligent  Agents, Components of AI, Foundations of AI, Scope of AI, Current trends in  AI, Relevance to Mechanical Engineering</li></ul>	04
2	<ul> <li>2.1 Design of Pneumatic Circuits Design of Pneumatic sequencing circuits using Cascade method and Shift register method (up to 2 cylinders) </li> <li>2.2 Design of Hydraulic Circuits Basic Hydraulic Circuits: Meter in, meter out and Bleed off circuits; Intensifier circuits, Regenerative Circuit, Counter balance valve circuit and sequencing circuits.</li></ul>	08
3	<ul> <li>3.1 Electro-pneumatic Circuits Design of Electro-Pneumatic Circuits using single solenoid and double solenoid valves; with and without grouping; 3.2 PLC Discrete Control Systems Design of Pneumatic circuits using PLC Control (ladder programming only) up to 2 cylinders, with applications of Timers and Counters and concept of Flag and latching.</li></ul>	08
4	<b>Robots and their applications</b> : Introduction to Robots, Types, Classifications, Selection of Robots, Robot Degrees of freedom, Robot configuration, Accuracy and repeatability, Specification of a Robot, Robot feedback controls: Point to point control and Continuous path control, Control system for Robot joint, Adaptive control, Drives and transmission systems, End effectors, Industrial robot applications, Nex-gen robots.	07

	(Concept and Algorithms, No programming or numericals)	
	5.1 Problem Solving:	
	Tree and Graph Search, Uninformed v/s informed search, uninformed	
	methods: depth first search, breadth first search, Informed search: heuristic	
	search, Best first search, branch and bound	
	5.2 Machine Learning:	
5	Introduction, types of machine learning: supervised, unsupervised,	06
	reinforcement learning	
	5.3 Learning with Decision Trees:	
	Introduction to Decision Trees, Classification and Regression Trees, K	
	means clustering algorithm, K nearest neighbours algorithm, hierarchical	
	clustering. Concept of ensemble methods: bagging, boosting, random	
	forests	
	(Concept and Algorithms, No programming or numericals)	
	6.1 Learning with regression:	
	Linear regression Logistic regression	
	6.2 Artificial Neural Networks	
	Concept of ANN Basic Models of Artificial Neural Networks Important	
6	Terminologies of ANNs McCulloch-Pitts Neuron NN architecture	06
U	percentron delta learning rule backpropagation algorithm Gradient	00
	Descent algorithm feed forward networks activation functions	
	6.3 Introduction to AI Technologies in the realm of Automation	
	6.5 Introduction to AT Technologies in the realm of Automation	
	Eurort systems, Constin Algorithms, Industry 4.0	
	Expert systems, Genetic Algorithms, Industry 4.0	

## Assessment:

## **Internal Assessment for 20 marks:**

## Consisting Two Compulsory Class Tests

First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

## **End Semester Examination:**

Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

- 1. Question paper will comprise of total six questions, each carrying 20 marks
- 2. Question 1 will be compulsory and should cover maximum contents of the curriculum

3. **Remaining questions will be mixed in nature** (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)

4. Only Four questions need to be solved

# **Text/Reference Books:**

- 1. Applied Mechatronics- A. Smaili and F. Mrad, OXFORD university press
- 2. Mechatronics System Design , Shetty and Kolk, Cengage Learning, India Edition
- 3. Mechatronics Electronic Control Systems in Mechanical Engineering , Bolton Pearson eduaction
- 4. Introduction to Mechatronics, AppuKuttan K.K., OXFORD Higher Education
- 5. Pneumatic Circuits and Low Cost Automation by Fawcett JR
- 6. Electromechanical Design Handbook , Walsh, McGraw-Hill
- 7. Electro-mechanical Engineering An Integrated Approach , Fraser and Milne
- 8. Industrial Hydraulics: Pippenger

- 9. Vickers Manual on Hydraulics
- 10. Hydraulic Valves and Controls: Pippenger
- 11. Fundamentals of pneumatics: Festo series
- 12. Mechatronics, NitaigourMahalik, Tata McGraw-Hill
- 13. Mechatronics, HMT
- 14. M.P.Groover "Automation, Production Systems and Computer Integrated Manufacturing", Pearson Education, New Delhi
- 15. M.P. Groover, M. Weiss, R.N. Nagel, and N.G. Odrey, "Industrial Robotics Technology programming and Applications", McGraw-Hill,
- 16. Yoram Korean, "Robotics for engineers", McGrew Hill Co
- 17. John W Webb and Reis, Ronald A., "Programmable Logic Controllers: Principles & Applications", Prentice Hall.
- 18. Frank Petruzella," Programmable Logic Controllers", McGraw-Hill Education; 4 edition
- 19. Artificial Intelligence: A Modern Approach by Peter and Norvig ISBN-0-13103805-2,
- 20. Artificial Intelligence by Elaine Rich, Kevin Knight and Nair ISBN-978-0-07008770-5, TMH,
- 21. Artificial Intelligence by Saroj KausikISBN:- 978-81-315-1099-5, Cengage Learning
- 22. Artificial Intelligence and Intelligent Systems by Padhy, Oxforfd University Press,
- 23. Artificial Intelligence & Machine Learning by Vinod Chandra .S.S. Anand Harindran. S. (PHI)
- 24. A first course in Artificial Intelligence By Deepak Khemani. Mc GrawHill

#### Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/103/112103174/

https://nptel.ac.in/courses/112/103/112103293/

https://nptel.ac.in/courses/112/102/112102011/

https://nptel.ac.in/courses/112/101/112101098/

https://nptel.ac.in/courses/112/103/112103280/

https://nptel.ac.in/courses/106/106/106106139/