Course Code	Course Name	Credit
MEDLO6021	**Press Tool Design**	**03**

Objectives:

1. To acquaint with various press working operations for mass production of sheet metal components
2. To familiarise with sheet metal working techniques for design of press tools
3. To inculcate knowledge about scrap minimization, safety aspects and automation in press working

Outcomes: Learner will be able to….

1. Demonstrate various press working operations for mass production of sheet metal parts
2. Identify press tool requirements to build concepts pertaining to design of press tools
3. Prepare working drawings and setup for economic production of sheet metal components
4. Select suitable materials for different elements of press tools
5. Illustrate the principles and blank development in bent & drawn components
6. understand safety aspects and automation in press working

Module	Details	Hrs
1	**Introduction to Press Working** 1.1 Classification of common Press working operations, Benefits and limitations of using Press tools. Applications of pressed parts/components. 1.2 Theory of Shearing in Press Working. Optimum Cutting clearance & its effect on tolerances of pressed components. Press working terminology, Functions of different elements of a press tool. material handling equipment, Methods of feeding the strip/coil material.	**6**
2	**Design Progressive die** 2.1 Calculations for Economic Strip Layout, Calculations of Cutting force and Stripping force, recommending minimum tonnage of a press, Methods of reducing cutting loads on press tools 2.2 Design aspects of Press tool elements viz. Punches & methods of mounting punches, types of Die block, Stripper, Pilot, stock guides, stock stops, Selection and arrangement of Hardware used in Press tools. Selection of steels and its hardness for different elements of Press tools. 2.3 Centre of pressure, Different types Die sets and its selection, shut height of die, Problems based design of progressive die	**10**
3	**Bending and Drawing-** 3.1 Theory of Bending, Spring back and measures to control it, Calculations for Blank development of Simple Bent components, Minimum bend radius, Types of Bending dies, roller bending, bending force problems on bend length calculation and bending force, 3.2 Theory of Drawing, Metal flow in Drawing & forming operations; reduction ratio and redrawing limits, draw clearance, drawing and blank holding forces for cylindrical draws only. Blank development of Cup, problems on drawing 3.3 Defects in drawn parts 3.4 Basic construction and working of Bending and Drawing dies	**8**

4	**Miscellaneous Dies-** Basic construction & working of Shaving dies, Trimming dies, Compound dies, Combination dies, Coining dies, Embossing dies, Simple Progressive & Compound Progressive dies, drop through and inverted die, curling die, transfer die	**4**
5	**Selection of Presses and its setting** Classification of presses, Selection of Press and Press setting, calculation of shut press shut height and die shut height, Overloading of presses (load, energy considerations)	**4**
6	**Introduction to Automation & Safety in Press shop** Types of CNC Press, Types of CNC press controller, Basic hydraulic and pneumatic circuit used in press for stock feeding and ram movement, different types sensors used for hand protection, stock feeding etc., other safety equipment like break, clutch, face shield etc.	**4**

Assessment:
Internal Assessment for 20 marks:
Consisting Two Compulsory Class Tests First test based on approximately 40% of contents and second test based on remaining contents (approximately 40% but excluding contents covered in Test I)

End Semester Examination:
Weightage of each module in end semester examination will be proportional to number of respective lecture hours mentioned in the curriculum.

1. Question paper will comprise of total six questions, each carrying 20 marks
2. Question 1 will be compulsory and should cover maximum contents of the curriculum
3. Remaining questions will be mixed in nature (for example if Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3)
4. Only Four questions need to be solved.

Text/Reference Books

1. Die Design Fundamentals by J. R. Paquin, Industrial Press
2. Techniques of Press Working Sheet Metal by D F Eary and E A Reed
3. Press Tools Design and Construction by P H Joshi, S Chand Publishing
4. Tool Design by C. Donaldson and V C Goold, TMH
5. Production Engineering by P. C. Sharma, S Chand Publishing
6. Metal working ASM Handbook

Links for online NPTEL/SWAYAM courses:

https://nptel.ac.in/courses/112/105/112105233/ - Metal Cutting and Machine Tools, IIT Kharagpur